# **CFU**Compact Filter Unit

Bigger isn't always better. The Compact Filter Unit provides you with the best filtration at a size you can take anywhere. Tried and true, the CFU is the ultimate filtration system in power and mobility. And with easy to change cartridge style MF90s, you can rest easy knowing your filtration will always exceed your expectations.



hyprofiltration.com/CFU



### Small size, huge results.

Designed specifically for limited space operations, the CFU maximizes power in a minimal package. Use the ergonomic handle to hoist the CFU to provide filtration directly within turbine nacelles or filter straight from the barrel to take out contaminants before they can ever reach your equipment.





### The first stage of success.

Staged filtration allows a range of media selections for particulate and water removal to deliver ISO Codes right on target. Choose from six element configurations to get the perfect CFU for your toughest contamination problems.

#### Media matters.

DFE rated filter elements stay true to efficiency ratings and ensure the highest level of particulate capture and retention capabilities. And with media options down to  $\beta 3_{[\text{\tiny C}]} \ge 4000$  you can be sure contamination stays exactly where you want it: out of your fluid.



#### Redefines standard filtration.

Knowledge of your system is the ultimate tool in the fight against contamination. With upstream and downstream sample ports located on every machine, the standard CFUs are anything but standard.

### Different by design.

Built from lightweight aluminum and engineered for portability, the CFU is perfectly designed to filter new fluids during transfer and top-off bulk oil before use. For fluids already in service, use the CFU to flush them through the high efficiency elements for unparalleled levels of fluid cleanliness.





#### Completely customizable.

Every CFU can be specifically tailored to the job at hand so you get the perfect solution to suit your needs. With a variety of flow rates and power options, even the ability to color coordinate each CFU to your existing safety standards, the possibilities are endless for what you can do with the CFU.

## CFU Quick Guide

CFUM9 model shown (2x MF90 in series)





### Filter Sizing Guidelines

### Filter Sizing Guidelines and Viscosity Conversion

Effective filter sizing requires consideration of flow rate, viscosity (operating and cold start), fluid type and degree of filtration. When properly sized, bypass during cold start can be avoided/minimized and optimum element efficiency and life achieved. The filter assembly differential pressure values provided for sizing differ for each media code, and assume 32 cSt (150 SUS) viscosity and 0.86 fluid specific gravity. Use the following steps to calculate clean element assembly pressure drop.

### Calculate ΔP coefficient for actual viscosity

#### Using Saybolt Universal Seconds (SUS)



Calculate actual clean filter assembly  $\Delta P$  at both operating and cold start viscosity

Actual Assembly Clean ΔP

Flow Rate

ΔP Coefficient (from calculation above)

Assembly ΔP Factor (from sizing table)

Sizing recommendations to optimize performance and permit future flexibility

- To avoid or minimize bypass during cold start the actual assembly clean  $\Delta P$  calculation should be repeated for start-up conditions if cold starts are frequent.
- Actual assembly clean ΔP should not exceed 10% of bypass ΔP gauge/indicator set point at normal operating viscosity.
- If suitable assembly size is approaching the upper limit of the recommended flow rate at the
  desired degree of filtration consider increasing the assembly to the next larger size if a finer
  degree of filtration might be preferred in the future. This practice allows the future flexibility
  to enhance fluid cleanliness without compromising clean ΔP or filter element life.
- Once a suitable filter assembly size is determined consider increasing the assembly to the next larger size to optimize filter element life and avoid bypass during cold start.
- When using water glycol or other specified synthetics we recommend increasing the filter assembly by 1~2 sizes.



### CFU Filter Sizing Guidelines

ΔP Factors <sup>1</sup>	Series	Length	Units	Media						
				1M	3M	6M	10M	16M	25M	**W
	MF90N	L9	psid/gpm	0.270	0.228	0.177	0.159	0.155	0.149	0.027
			bard/lpm	0.005	0.004	0.003	0.003	0.003	0.003	0.000
	MF110N	L11	psid/gpm	0.176	0.149	0.115	0.103	0.101	0.097	0.018
			bard/lpm	0.003	0.003	0.002	0.002	0.002	0.002	0.000

 $<sup>^{1}</sup>$ Max flow rates and  $\Delta P$  factors assume  $\upsilon$  = 150 SUS, 32 cSt. See filter assembly sizing guideline for viscosity conversion formula.





### CFU Specifications

Dimensions <sup>1</sup>	<b>Height</b> 21" (54 cm)	<b>Length</b> 21" (54 cm)		<b>Width</b> 12" (31 cm	1)	<b>Weight</b> 47 lbs (21 kg)			
Connections	Inlet 3/4" male JIC with 37° flare	<b>Outlet</b> ½" male JIC w	<b>Outlet</b> ½" male JIC with 37° flare		Hoses 34" x 8 ft (2.4 m) suction female JIC or BSPP swivel 12" x 8 ft (2.4 m) discharge female JIC or BSPP swivel				
Operating Temperature	30°F to 225°F			Ambient Temperature -4°F to 104°F (-20C to 40C)					
ΔP Indicator Trigger	22 psi (1.5 bar). Consult f	actory for other op	tions.						
Filter Assembly Bypass	, 25 psid (1.7 bard). Consu	lt factory for other	options.						
Materials of Construction		<b>Filter Assembly</b> Aluminum head	<b>Hoses</b> Reinforce	d synthetic	<b>Wands</b> Stainless steel	<b>Element Bypass Valve</b> Nylon			
Electric Motor	130 vDC, 7/16 HP, 2500 F	RPM max							
Electric Connection	US and EU power cords supplied standard; US power cord IEC connector C13, V-lock, 50/60 Hz NEMA 5-15 plug, 10A 125 vAC, 70C EU power cord IEC connector C13, V-lock, CEE 7/VII plug, 10A 250 vAC 50 Hz. <sup>2</sup>								
Pump	Positive displacement gear pump with relief valve. Maximum pressure on pump inlet 15 psi (1 bar). Consult factory for higher pressures.								
Pneumatic Option Air Consumption	~15 cfm @ 60 psi <sup>3</sup>								
Media Description	M G8 Dualglass, our latest $g$ of DFE rated, high perfor glass media for all hydra lubrication fluids. $βx_{[c]} \ge 6$	mance me ulic & rer	A G8 Dualglass high performance media combined with water removal scrim. $\beta x_{[c]} \ge 4000$		<b>W</b> Stainless steel wire mesh media $\beta x_{[C]} \ge$				
Replacement Elements	Model Filter E CFUD HP75L8 CFUM9 HP90NL	ement elements, ement Part Numb – [Media Selection 9 – [Media Selection L11 – [Media Select	er Code] [Seal Cod n Code] [Seal Co	l Code] HP90NL9–16MB					
Viscosity	2-5000 cSt <sup>4</sup>								
Fluid Compatibility	Petroleum and mineral based fluids (standard). For specified synthetics contact factory for compatibility with fluorocarbor seal option. For phosphate ester (P9) or skydrol fluid (S9) compatibility select fluid compatibility from special options.								
Hazardous Environment Options	Select pneumatic powere Call for IEC, Atex or other					s 1, Division 1, Group C+D. al cord will be included.			

<sup>1</sup>Dimensions are approximations taken from base model and will vary according to options chosen.

<sup>2</sup>Selecting pneumatic power option removes electric cord.

Air consumption values are estimated maximums and will vary with regulator setting.
When sized and installed appropriately. Contact factory for applications above 200 cSt for sizing requirements.













### CFU Part Number Builder



Model Filter Assemblies

> 2 x MF90 cartridge housings 1 x MF110 cartridge housing

1 x S75D Spin-On filter assembly

Filter Elements

2 x HP90NL9-\*\*\* filter elements in series flow

1 x HP110NL11-\*\*\* filter element

2 x HP75L8-\*\*\* filter elements in parallel flow

Flow Rate<sup>2</sup>

0.5 gpm (1.7 lpm) 05 1 1 gpm (3.7 lpm) 2 2 gpm (7.5 lpm)

5 5 gpm (18.9 lpm)

1-5 gpm

Variable speed motor (adjustable).

\*When selecting V for Flow rate, select M flow meter option.

Power **Options** 

Contact factory for options not listed

Electrical - Dual Rated

110 - 120 V ac, 1P, 50 / 60Hz, 2500 max rpm

Electrical - Explosion Proof

**X11** 110 V ac, 1P, 50Hz, 1450 RPM **X12** 120 V ac, 1P, 60Hz, 1750 RPM **X21** 220 V ac, 1P, 50Hz, 1450 RPM

Pneumatic

motor & PD pump. FRI & flow meter included. **X22** 208-230 V ac, 1P, 60Hz, 1750 RPM

\*When selecting 00 power option select M flow meter option

Pneumatically driven air

Explosion proof - Class 1, Division 1, Group C+D per NEC 501 - Ready for outdoor use

Hose Connection G Female BSPP swivel hose ends, no wands S Female IIC swivel hose ends, no wands W Female JIC swivel hose ends, with wands

Special **Options**  В Complete filter bypass line C CE marked for machinery safety directive 2006/42/EC Spill retention pan with fork guides (industrial coated steel)  $G^3$ Add pressure gauge between pump & filter assembly

Total system flow meter (120 cSt max)

P94 Phosphate ester fluid compatibility modification S9<sup>5</sup> Skydrol fluid compatibility modification

On site start-up training

Media Selection **G8** Dualglass

1M  $\beta 3_{[C]} \ge 4000$ 3M  $\beta 4_{[C]}^{[C]} \ge 4000$  $\beta 6_{[C]} \ge 4000$   $\beta 11_{[C]} \ge 4000$ 6M 10M  $\beta 16_{[C]}^{[C]} \ge 4000$  $\beta 22_{[C]}^{[C]} \ge 4000$ 25M

G8 Dualglass + water removal

 $\beta 4_{[C]} \geq 4000$  $\beta 6_{[C]} \ge 4000$   $\beta 11_{[C]} \ge 4000$   $\beta 22_{[C]} \ge 4000$ 10A

Stainless wire mesh

**25W** 25µ nominal 40W 40µ nominal **74W** 74µ nominal **149W** 149μ nominal

Seals

Nitrile (Buna) Fluorocarbon

**E-WS**<sup>7</sup> EPR seals + stainless steel support mesh

<sup>2</sup>Nominal flow rates at 60 Hz motor speeds.



<sup>&</sup>lt;sup>1</sup>When selected, omit Media 2 option from part number builder.

Significant size/weight increase when selected. Contact factory for specifications.

<sup>\*</sup>When selected, must be paired with Seal option "V." Contact factory for more information or assistance in fluid compatibility.

When selected, must be paired with Seal option "E-WS." Contact factory for more information or assistance in fluid compatibility.

When Model D selected, must use 12M or 12A for respective media code in place of 10M or 10A.

<sup>&</sup>lt;sup>7</sup>Only available in 3M media for HP75L8 series elements.



### Filtration starts with the filter.

**Lower ISO Codes: Lower Total Cost of Ownership** Hy-Pro filter elements deliver lower operating ISO Codes so you know your fluids are always clean, meaning lower total cost of ownership and reducing element consumption, downtime, repairs, and efficiency losses.

**DFE Rated Filter Elements** DFE is Hy-Pro's proprietary testing process which extends ISO 16889 Multi Pass testing to include real world, dynamic conditions and ensures that our filter elements excel in your most demanding hydraulic and lube applications.

**Upgrade Your Filtration** Keeping fluids clean results in big reliability gains and upgrading to Hy-Pro filter elements is the first step to clean oil and improved efficiency.

**Advanced Media Options** DFE glass media maintaining efficiency to  $\beta 3_{[c]} > 4000$ , Dualglass + water removal media to remove free and emulsified water, stainless wire mesh for coarse filtration applications, and Dynafuzz stainless fiber media for EHC and aerospace applications.

**Delivery in days, not weeks** From a massive inventory of ready-to-ship filter elements to flexible manufacturing processes, Hy-Pro is equipped for incredibly fast response time to ensure you get your filter elements and protect your uptime.

**More than just filtration** Purchasing Hy-Pro filter elements means you not only get the best filters, you also get the unrivaled support, training, knowledge and expertise of the Hy-Pro team working shoulder-to-shoulder with you to eliminate fluid contamination.



#### Want to find out more? Get in touch.

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